



**GM LS Aluminum 1.7 Roller Rockers**  
*Fits: Gen III LS1/LS6 (1997-2004); Gen IV LS2/LS4 (2005-present) V8 Engines*

**Part No. 69467**

**Contents:**

- 16 Aluminum Roller Rockers**
- 16 Mounting Pedestals**
- 16 M8 Bolts**

These aluminum roller rockers are designed as a remove and replace upgrade to your LS valve train. No addition hardware or parts are necessary.

**CAUTION: Disconnect battery leads prior to starter installation.**

**INSTRUCTIONS**

1. Disconnect spark plug wires and remove valve covers (and ignition coil packs if applicable).
2. Remove existing roller rockers and associated components.
3. Install rockers/pedestals in connected pairs.
4. Evenly tighten each pair of bolts to 22 ft/lbs.
5. Reinstall valve covers and spark plug wires.
6. Reconnect the battery before starting the engine.



For addition tech support, please call (586)774-2500, Monday-Friday, 9 a.m.-5 p.m. EST, or send an email to [tech@ProformParts.com](mailto:tech@ProformParts.com)